

Propelling Roller must be fabricated from longer stock to permit extension of ½" diameter shaft for crank - machine

Adjusting Roller must rotate smoothly on can. It, too, must be machined from stock long enough to accommodate

Crank and Adjusting Lever are fabricated from 3/32"x3/4" C.R.S. Cut square hole in Crank to fit Propelling Roller shaft. Retain with washer and 10:32 screw. Cut openings in Adjusting Lever to coincide with shaft on Adjusting Roller and radius slot on top plate. Retain with 1932 screw and wing nut as shown in illustration.

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